

Actuator Position Sensor New

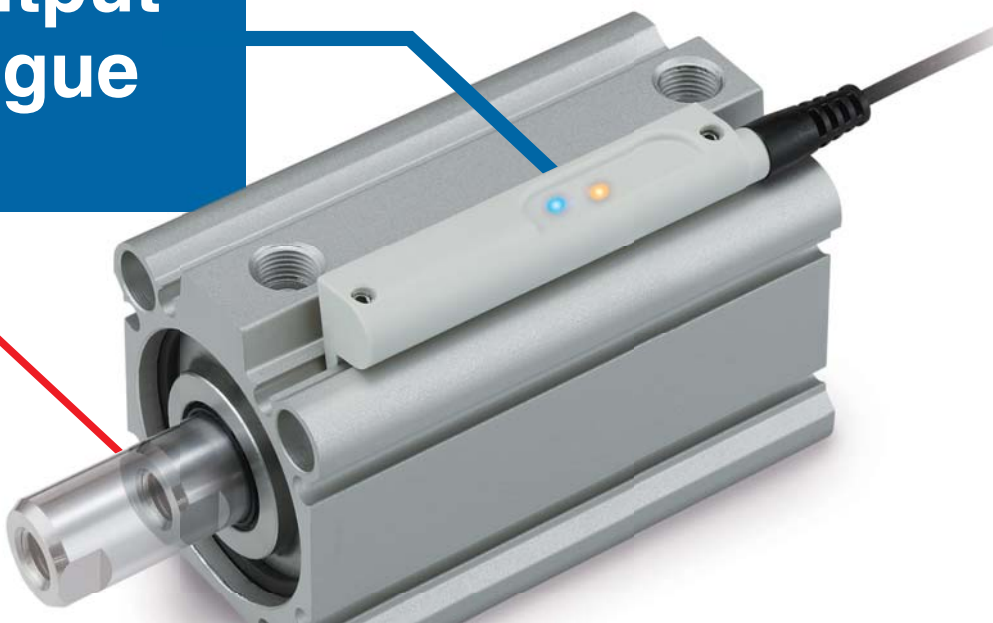


Actuator stroke position is output with an analogue signal.

Repeatability

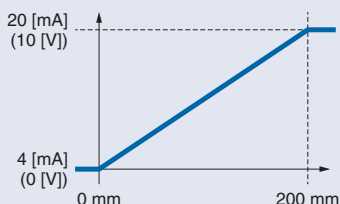
0.1 mm

(Varies depending on the operating conditions.)



Analogue output

- Voltage output (0 to 10 [V]),
Current output (4 to 20 [mA])



4 measurement ranges



Switch output

- Normal output and reversed output
- 4 measurement modes
- PNP/NPN outputs
- ON/OFF positions can be set

IO-Link compatible

- Periodic transmission of ON/OFF signal (4 outputs) and position measurement value using one communication line
- Reading of the component information and parameter batch settings with digital communication



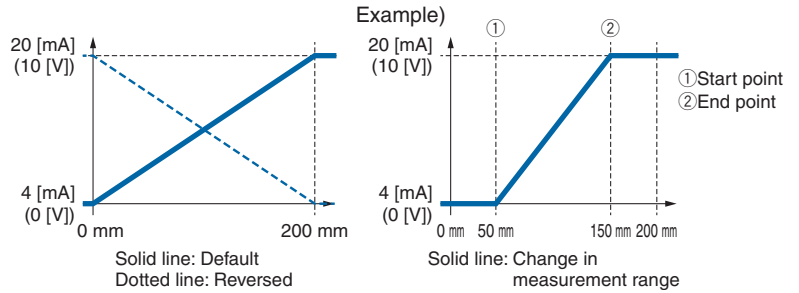
D-MP □ *Series*



Analogue output function

- Measuring range can be changed by setting.
- Whole measuring range can be reset using the reset function.
- Analogue current output and analogue voltage output can be selected.
- Analogue output can be reversed.

Example) 4-20 mA → 20-4 mA
0-10 V → 10-0 V

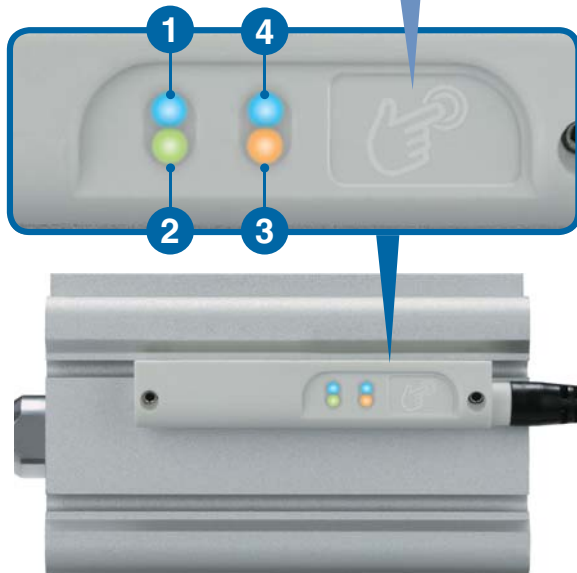


Operation display



Teach pad

Setting is available by simply touching the touch pad.
(Refer to the list of function on page 3.)



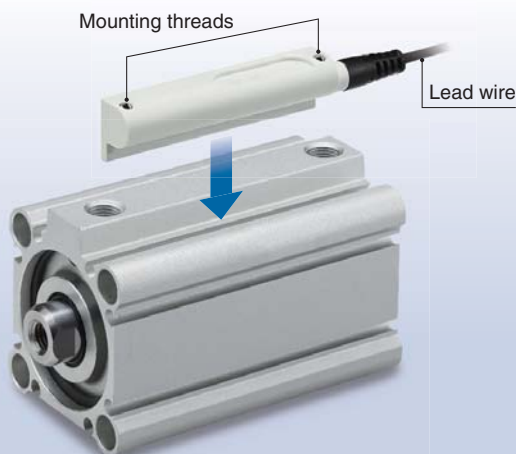
The analogue output mode, switch output mode, switch point, and setting stroke range can be set.

Indicator light position	Light indication	Indicator light	Mode
1	Blue light is ON.		Analogue current output
2	Green light is ON.		Analogue voltage output
	Green light flashes.		IO-Link connection
3	Orange light is ON.		In measuring range
	Orange light is OFF.		Outside of measuring range
	Orange light flashes.		Error · Sensor not ready for operation · Detectable magnetic field is decreased
4	Blue light is ON.		Switch output Hi
	Blue light is OFF.		Switch output Lo
	Blue light flashes.		Excessive load on the switch output

Direct mounting is possible.

Can be mounted directly into the auto switch mounting groove on the cylinder

Applicable cylinder Refer to page 6.



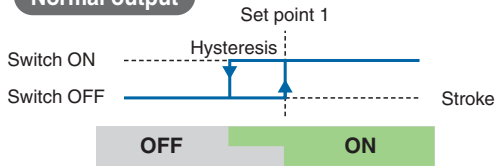
Lead wire connection



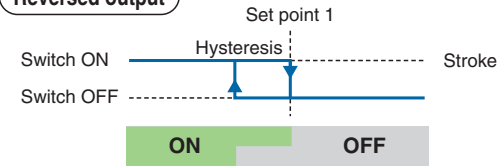
4 switch modes can be selected for the switch output.

1 Single Point Mode The output switches when passing through set point 1.

Normal output

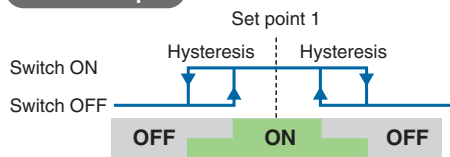


Reversed output

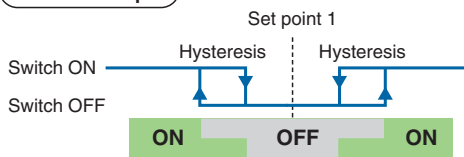


2 Auto Switch Mode Set point 1 is at the centre of the operating range (the range is approx. 3 mm).

Normal output

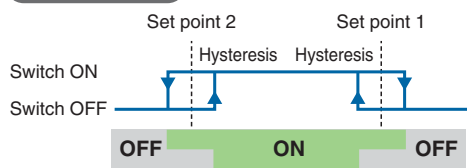


Reversed output

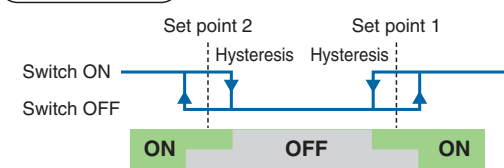


3 Window Mode The operating range can be changed by setting set points 1 and 2.

Normal output

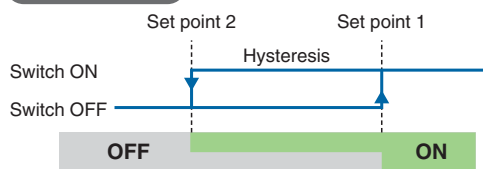


Reversed output

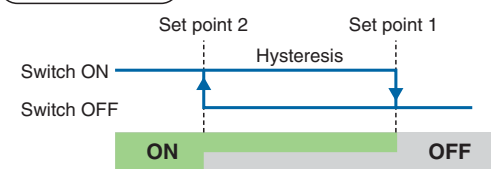


4 2-Point Mode Setting is only available in 2-point mode (IO-Link mode). Setting of set point 1 and 2 can change the ON and OFF position.

Normal output

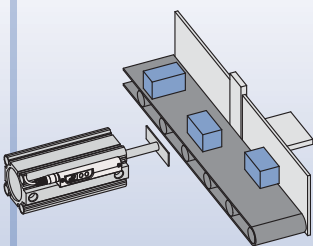


Reversed output

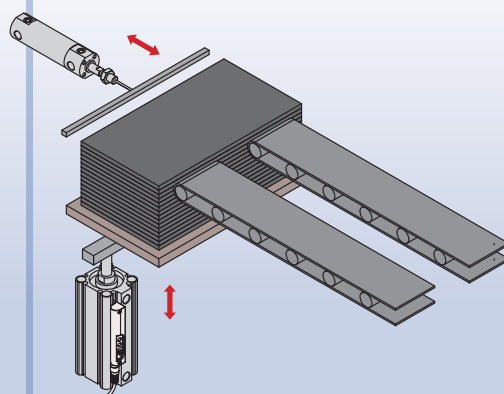


Application examples

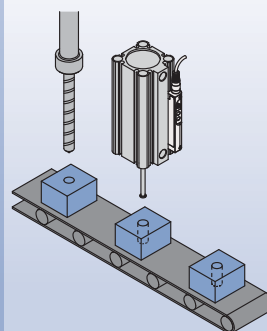
Length/width discrimination



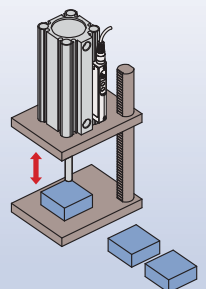
Detection of lifter position



Inspection of machined holes

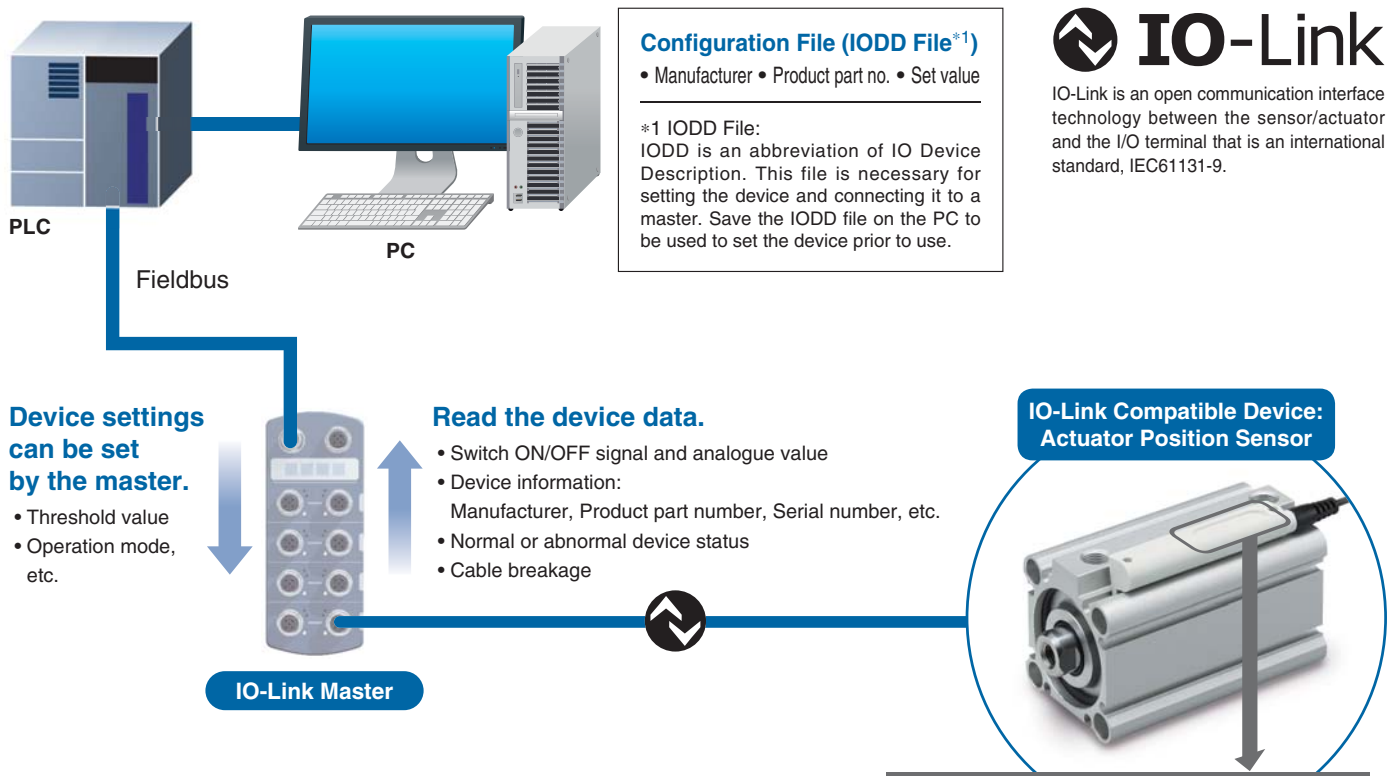


Measurement of dimensions



IO-Link compatible

Visualisation of operation/equipment status/Remote monitoring and control by communication



Actuator position sensor IO-Link specifications

IO-Link version: V1.1
 Communication speed: 230.4 [kbps] (COM3)
 Shortest data update cycle: 1 [ms]



Process Data

Bit offset	Item	Note
0	OUT1 output	0: OFF 1: ON
1	OUT2 output	0: OFF 1: ON
2	OUT3 output	0: OFF 1: ON
3	OUT4 output	0: OFF 1: ON
4 to 15	Position measurement value	Unsigned 12 bit

Process data is the data which is exchanged periodically between the master and device. This product process data consists of switch output status and position measurement value.

Single point mode, Auto switch mode, Window mode, 2-point mode, and normal/reversed output can be individually set at any position for each output (OUT1 to OUT4).

Bit offset	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Item	Position measurement value												OUT4	OUT3	OUT2	OUT1

Diagnostics/ Status Monitoring Function

Internal error
Abnormal internal temperature
Reduced magnetic field strength

List of Function

Function	Teach pad setting	IO-Link setting
Change the measurement range	●	●
Measurement range reset	●	●
Change the analogue output mode	●	●
Reverse analogue output	●	●
Single point mode setting	●	●
Auto switch mode setting	●	●
Window mode setting	●	●
2-point mode setting	×	●
Switch point reset	●	●
Reverse switch output	●	●
Hysteresis setting	×	●

Actuator Position Sensor

D-MP Series



Specifications

Model		D-MP025 	D-MP050 	D-MP100 	D-MP200
Measuring range		25 mm±1 mm	50 mm±1 mm	100 mm±1 mm	200 mm±1 mm
Power supply voltage		15 to 30 VDC, Ripple (p-p) 10% or less (with power supply polarity protection)			
Current consumption		48 mA or less (when no load is applied)			
Repeatability *1, *2		0.1 mm (Ambient temperature: 25 °C)			
Resolution		0.05 mm			
Linearity *2		±0.3 mm (Ambient temperature: 25 °C)			
Switch output		NPN or PNP 1 output (push-pull)			
Maximum load current		40 mA			
Internal voltage drop		2 V or less			
Leakage current		NPN: 0.5 mA or less at load resistance 3 kΩ, 1.5 mA or less at load resistance 750 Ω PNP: 0.1 mA or less			
Short-circuit protection		Yes			
Analogue current output *3	Output current	4 to 20 mA			
	Maximum load resistance	500 Ω			
Analogue voltage output *3	Output voltage	0 to 10 V			
	Minimum load resistance	2 kΩ			
Lead wire		PUR 4 cores Ø 2.6 0.08 mm ²			
Standards		CE marking (EMC directive/RoHS directive), UL			
Impact resistance		300 m/s ²			
Insulation resistance		50 MΩ or more (500 VDC measured via megohmmeter)			
Withstand voltage		1000 VAC for 1 minute			
Ambient temperature		-10 to 60 °C			
Enclosure		IEC60529 Standard IP67			
IO-Link	Version	V1.1			
	Communication speed	COM3 (230.4 kbps)			
	Process data size	Input: 2 bytes, Output: 0 byte			
	Minimum cycle time	1 ms			
	Device ID	125 hex	126 hex	127 hex	128 hex
	Vendor ID	83 hex			

*1 Repeatability of magnetic movement in one direction.

*2 Varies depending on the operating conditions.

*3 Switching between analogue voltage/current can be set.

Lead Wire Specifications

Model		D-MP
Sheath	Outside diameter [mm]	Ø 2.6
Insulator	Number of cores	4 (Brown/Blue/Black/White)
	Outside diameter [mm]	Ø 0.57
Conductor	Effective area [mm ²]	0.08
Minimum bending radius [mm] (Reference values)		13

Weight

Model		D-MP025	D-MP050	D-MP100	D-MP200
Lead wire length	2 m (A)	29	31	37	51
	0.3 m (B)	17	19	25	39
	0.3 m (C)	25	27	33	47

How to Order

D-MP 025 A

Measuring range

Symbol	Specifications
025	25 mm
050	50 mm
100	100 mm
200	200 mm

Lead wire

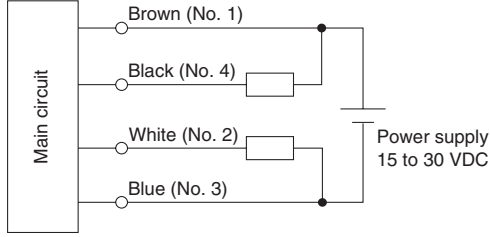
Symbol	Specifications
A	Separate line, 2.0 m
B	M8-4 pin, 0.3 m
C	M12-4 pin, 0.3 m

D-MP□ Series

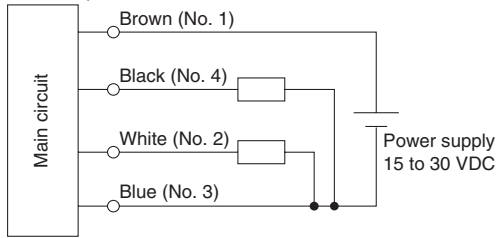
Internal Circuits and Wiring Examples

SIO mode

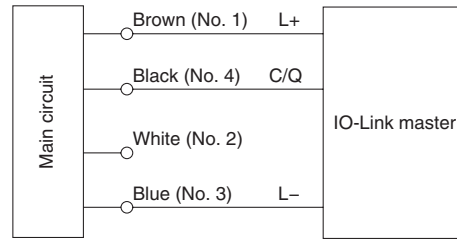
NPN output



PNP output

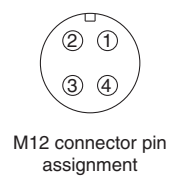
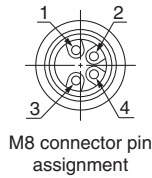


IO-Link mode



Connector pin numbers are shown in parentheses.

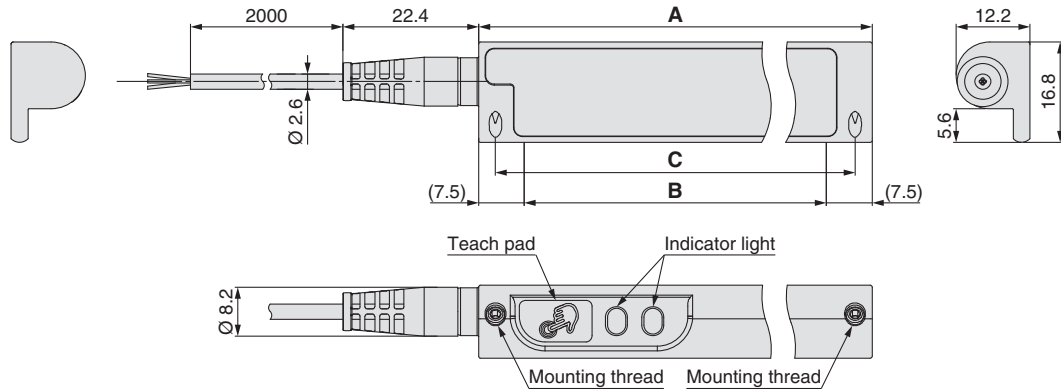
Analogue output (white) is disabled when the IO-Link mode is selected.



Wiring		Meaning
Connector pin number	Wiring color	
1	Brown	Power supply DC(+)
2	White	Analogue current output/ Analogue voltage output
3	Blue	Power supply DC(-)
4	Black	IO-Link/Switch output

Dimensions

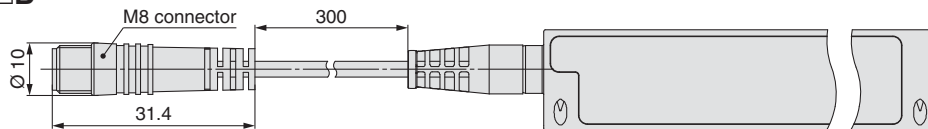
D-MP□A



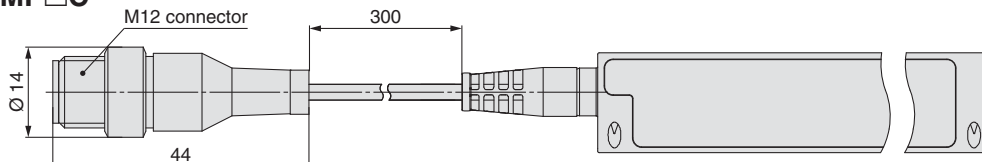
[mm]

Model	A	B	C
		Detectable range	
D-MP025□	40.5	25	35.0
D-MP050□	64.9	50	59.3
D-MP100□	114.9	100	109.3
D-MP200□	214.7	200	209.1

D-MP□B



D-MP□C










D-MP Series

Actuator Position Sensor Mounting

Applicable Cylinder

Actuator position sensor cannot be ordered with the cylinder model number.
It should be ordered separately.
Refer to page 4 for how to order the actuator position sensor.

Applicable cylinder	Series	6	10	12	15	16	20	25	32	40	50	63	80	100	125
Air Cylinder 	MB								●	●	●	●	●	●	●
Compact Cylinder 	CQ2			●		●	●	●	●	●	●	●	●		
Compact Guide Cylinder 	MGP			●		●	●	●	●	●	●	●	●		
Dual Rod Cylinder 	CXSJ	●*2	●		●		●	●	●						
ISO Cylinder (ISO standard) *1 	CP96								●	●	●	●	●	●	
ISO Cylinder (ISO standard) 	C96								●	●	●	●	●	●	●
Compact Cylinder (ISO standard) 	C55						●	●	●	●	●	●	●		

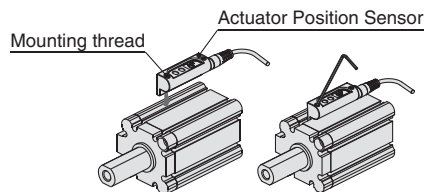
*1 When the sensor is mounted to the CP96 series ISO cylinder, the cylinder model number is different from the standard type.
Refer to CP96 for Actuator Position Sensor (page 7) for the detailed cylinder model number.

*2 Can only be used with the CXSJM

Mounting

Direct Mount Type

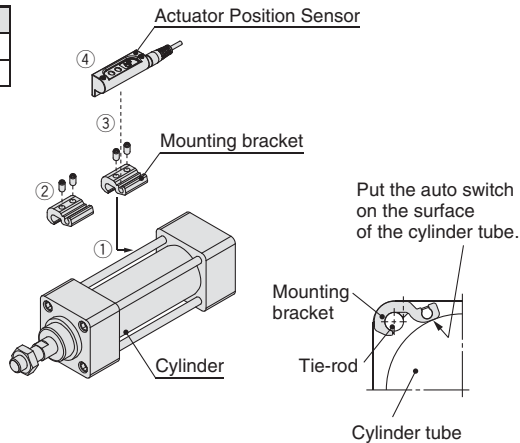
Applicable cylinder	Series
Compact Cylinder	CQ2
Compact Guide Cylinder	MGP
Dual Rod Cylinder	CXSJ
ISO Cylinder (ISO standard)	CP96
Compact Cylinder (ISO standard)	C55



- * When tightening mounting screws, use a suitable hexagon wrench (1.5). The tightening torque should be 0.2 to 0.4 N·m.
- * Tighten the mounting screws evenly.

Tie-rod Mounting Type

Applicable cylinder	Series
Air Cylinder	MB
ISO Cylinder (ISO standard)	C96



How to Mount and Move the Actuator Position Sensor

1. Fit the mounting bracket to the tie rod, and ensure that the bottom of the mounting bracket is in firm contact with the cylinder tube.
As there are two mounting screws for the actuator position sensor, two mounting brackets should be used for 1 actuator position sensor.
2. Fix it to the detecting position with a set screw (M4).^{*1} (Use a hexagon wrench.)
3. Insert the actuator position sensor into the mounting groove of the mounting bracket and set it at approximately the set position.
4. Once the detection position is confirmed, tighten the mounting screws provided to fix the actuator position sensor.^{*2}
5. When changing the detecting position, carry out in the state of ③.

*1 Set the tightening torque of a hexagon socket head set screw (M4) to be 1 to 1.2 N·m.

*2 Tightening torque for mounting thread should be 0.2 to 0.4 N·m.

Mounting Bracket Part No. (Order separately)

Cylinder Series	Applicable bore size [mm]						
	32	40	50	63	80	100	125
MB/C96	BMB5-032	BMB5-032	BA7-040	BA7-040	BA7-063	BA7-063	BA7-080

* Two mounting brackets are required for each actuator position sensor. Therefore specify "2" when ordering.

D-MP□ Series

CP96 for Actuator Position Sensor

Model

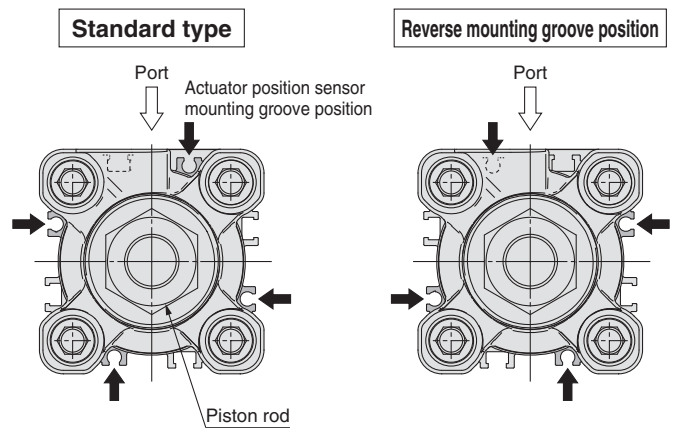
Standard model no. - X3031

● Reverse mounting groove position

Pneumatic specifications: Same as the standard type

Dimensions: Same as the standard type

Actuator position sensor mounting groove position



The mounting groove is reversed so that the actuator position sensor lead wire is not in the same direction as the piston rod.



D-MP□ Series

Actuator Position Sensor/Specific Product Precautions 1

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For actuator and auto switch precautions, refer to the “Handling Precautions for SMC Products” and the “Operation Manual” on the SMC website: <http://www.smcworld.com>

Design and Selection

Caution

1. Take precautions when multiple cylinders/actuators are used close together.

When multiple built-in magnet cylinders/actuators are used in close proximity, magnetic field interference may cause the actuator position sensors to malfunction. Maintain a minimum cylinder separation of 40 mm. (When the allowable interval is specified for each cylinder series, use the indicated value.)

The accuracy of the actuator position sensor might be reduced and a malfunction may occur due to magnetic field interference.

2. Limitations on detectable position

There are positions and surfaces (bottom surface of the foot bracket, etc.) where the actuator position sensor cannot be mounted due to physical interference from the cylinder, actuator mounting or mounting bracket.

Select an appropriate actuator position sensor position where the actuator position sensor does not interfere with the cylinder, actuator mounting bracket (trunnion or reinforcing ring), or fittings after a thorough check.

The actuator position sensor might protrude out of the cylinder and mounting may not be possible depending on the cylinder bore size or stroke.

When the position is to be measured over the full stroke of the cylinder, use a cylinder with a stroke 5 mm shorter than the sensor range.

Use a stroke reading cylinder when the full stroke cannot be detected by the actuator position sensor.

3. The wiring length should be kept to 20 m or less.

When a long wire is required, we recommend attaching ferrite cores to both ends of the cable to prevent excess noise.

4. Output operation of the actuator position sensor is not stable for 150 [ms] after being powered ON.

In the output operation immediately after being powered ON, the input device (PLC, relay, etc.) may judge the ON position as OFF output or the OFF position as ON output.

Please set the equipment so that the input judgement signal is disabled for 50 [ms] immediately after being powered ON.

5. Install a rotation stopper to the actuator piston rod.

Use a guide or select an SMC product with a rotation stopping function.

The accuracy may decrease without a rotation stopper.

With some cylinders, the magnet may rotate even when the piston rod does not rotate. The magnet inside some cylinders with guide may rotate. Please contact SMC for details.

6. If power is supplied outside of the measuring range, the analogue output will indicate the lower limit value.

(Analogue current: 4 [mA], Analogue voltage: 0 [V])

Design and Selection

Caution

7. Accuracy may decrease under the following operating conditions.

When warm-up time is inadequate (10 to 15 minutes), play due to mechanical reason or floating joint exists, or magnetic effect such as disturbance or magnetic substance (iron, screws) is present in the operating environment.

It is recommended to use non-magnetic materials for surrounding parts.

Mounting/Adjustment

Caution

1. Do not drop or bump.

Do not drop, bump, or apply excessive impact (300 m/s² or more) while handling the actuator position sensor. It may cause the actuator position sensor to break or malfunction.

2. Observe the proper tightening torque for mounting an actuator position sensor.

When an actuator position sensor is tightened beyond the range of tightening torque (0.2 to 0.4 N·m), the cylinder/actuator body, mounting screws, mounting brackets, or the actuator position sensor body itself may be damaged.

On the other hand, tightening below the range of tightening torque may allow the actuator position sensor to slip out of position.

3. Check the actual actuation status and adjust the actuator position sensor mounting position.

According to the installation environment, the cylinder or actuator may not operate even at its proper mounting position.

Even when setting at the middle of the stroke, check the actuation status and make adjustments accordingly.



D-MP□ Series

Actuator Position Sensor/Specific Product Precautions 2

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For actuator and auto switch precautions, refer to the “Handling Precautions for SMC Products” and the “Operation Manual” on the SMC website: <http://www.smcworld.com>

Operating Environment

Warning

1. Never use in an atmosphere containing explosive gases.

Actuator position sensors are not designed to prevent explosion. This may cause an explosion hazard.

Caution

1. Do not use in an area where a magnetic field is generated.

The actuator position sensor will malfunction or the accuracy will be decreased.

2. Do not use in an environment where the actuator position sensor will be continually exposed to water.

Although actuator position sensors satisfy IEC Standard IP construction, do not use actuator position sensors in applications where they will be continually exposed to water splash or spray. This may cause a malfunction or an insulation problem.

3. Do not use in an environment with oil or chemicals.

If actuator position sensors are used in an environment containing coolant, cleaning solvent, various oils, or chemicals, even for a short period of time, this may adversely affect the actuator position sensors, resulting in improper insulation, malfunction due to the swelling of potting resin, or hardening of the lead wires.

4. Do not use the product in a welding environment.

The actuator position sensor will malfunction or the accuracy will be decreased.

Maintenance

Warning

1. Perform the following maintenance and inspection periodically in order to prevent possible danger due to unexpected actuator position sensor malfunction.

1) Secure and tighten actuator position sensor mounting screws.


If screws become loose or the mounting position is dislocated, retighten them after readjusting the mounting position.


2) Confirm that there is no damage to the lead wires.


To prevent faulty insulation, replace actuator position sensors or repair lead wires if damage is discovered.

Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “**Caution**,” “**Warning**” or “**Danger**.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations.

 **Caution:** **Caution** indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

 **Warning:** **Warning** indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

 **Danger :** **Danger** indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.

1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue.
3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.

If anything is unclear, contact your nearest sales branch.

- *1) ISO 4414: Pneumatic fluid power – General rules relating to systems.
ISO 4413: Hydraulic fluid power – General rules relating to systems.
IEC 60204-1: Safety of machinery – Electrical equipment of machines.
(Part 1: General requirements)
ISO 10218-1: Manipulating industrial robots - Safety.
etc.

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements”.

Read and accept them before using the product.

Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.

***2) Vacuum pads are excluded from this 1 year warranty.**

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

Caution

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country.

Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

Safety Instructions

Be sure to read “Handling Precautions for SMC Products” (M-E03-3) before using.