

bit MICRO-REGULATOR

Micro-regulator with rolling diaphragm.

- Preset pressure stability as the upstream pressure varies.
- High flow rates with reduced pressure drops
- Quick overpressure exhaust

Versions available

Bit FC: controlled relief to allow greater accuracy in regulation by means of slight continuous air relief.

Bit for water: used to regulate the pressure in water circuits; without blowoff valve

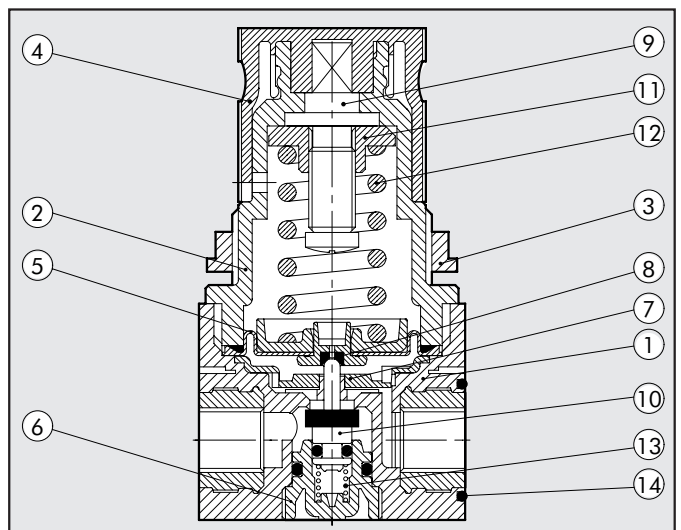
Bit SR: for use when the downstream circuit needs to be relieved quickly as the upstream pressure drops. Mount the SR regulator between the power supply valve and the point of use.

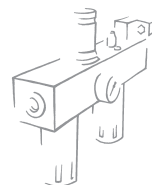


TECHNICAL DATA	MR BIT 1/8"	MR BIT 1/4"
	Threaded port	1/8"
Setting range	0 to 2 - 0 to 4 - 0 to 8 - 0 to 12	
Max. inlet pressure	MPa	1.3
	bar	13
	psi	188
Flow rate at 6.3 bar (0.63 MPa-91 psi) ΔP 0.5 bar (0.05 MPa - 7 psi)	340 NI/min = 12 scfm	
Flow rate at 6.3 bar (0.63 MPa-91 psi) ΔP 1 bar (0.1 MPa - 14 psi)	600 NI/min = 21 scfm	
Fluid	Filtered, lubricated or unlubricated compressed air. Lubrication, if used, must be continuous	
Max temperature at 1 Mpa; 10 bar; 145 psi	°C	50
	°F	122
Weight	80 gr	
Wall fixing screws	M 4	
Mounting	In any position	
Gauge port	G 1/8"	
Notes:	The regulator pressure must always be set upwards. For increased sensitivity, use a pressure regulator with a rated pressure as close as possible to the required value.	

COMPONENTS

- ① Technopolymer body with OT58 threaded elements
- ② Technopolymer bell
- ③ Technopolymer fixing ring nut
- ④ Technopolymer knob
- ⑤ Rolling diaphragm
- ⑥ Technopolymer plug
- ⑦ Technopolymer anti-vibration screen
- ⑧ NBR relieving gasket
- ⑨ OT58 brass adjusting screws
- ⑩ OT58 valve with NBR vulcanized gasket
- ⑪ OT58 brass nut
- ⑫ Steel adjusting spring
- ⑬ Stainless steel valve compression spring
- ⑭ NBR gaskets





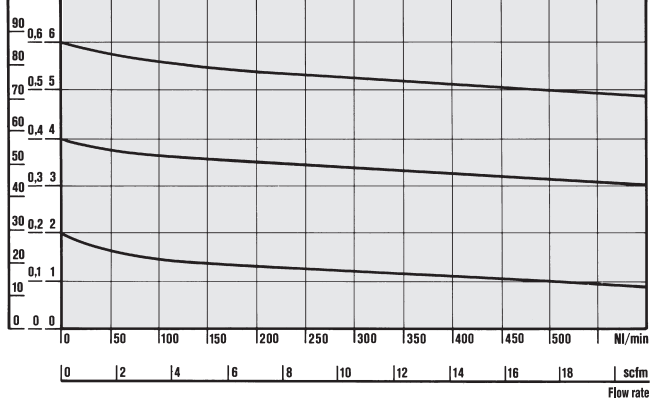
FLOW CHARTS

MR

$P_m = 0,7 \text{ MPa}$; 7 bar; 102 psi
Inlet pressure

psi MPa bar

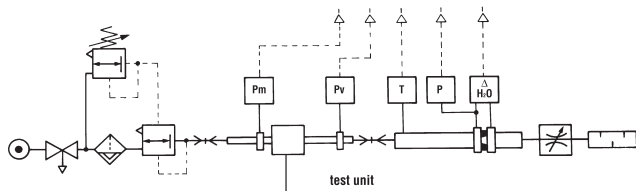
100 0.7 7



**Department
of Mechanics**

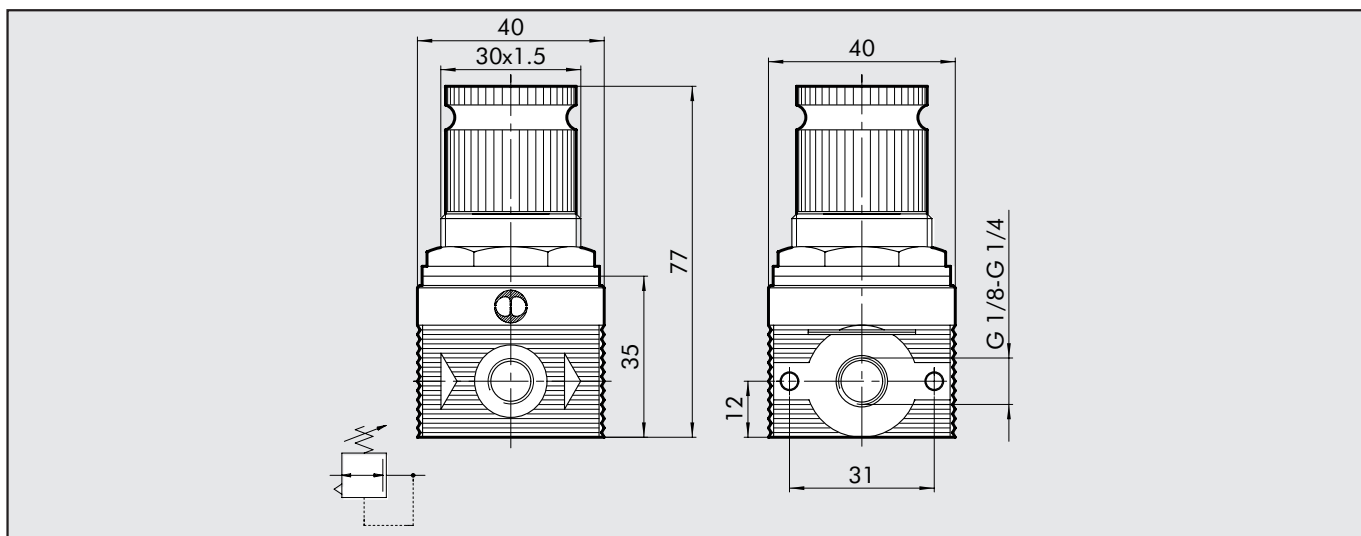


Turin Polytechnic



- Flow tests carried out at the Department of Mechanics, Turin Polytechnic, using the computerized test bench following CETOP RP50R recommendations (ISO DIS 6358-2-approved) with ISO 5167 diaphragm gauge.

DIMENSIONS



KEY TO CODES

MR	BIT	FC	1/8	02
ELEMENT	SIZE	VERSION	THREADED PORT	CONDENSATE DRAIN
MR	BIT	FC	1/8	02
	BIT	SR	1/4	04
	BIT			08
MRA	BIT	(for WATER)		012

FC: Controlled relief
SR: Quickly relieved
MRA: Without relief (for water)

ORDERING CODES

Code	Description	Code	Description
MICROREGULATOR (MR)		MICROREGULATOR WITH QUICK RELIEF	
5107001	MR BIT 1/8 02	5102001	MR BIT SR 1/8 02
5107002	MR BIT 1/8 04	5102002	MR BIT SR 1/8 04
5107003	MR BIT 1/8 08	5102003	MR BIT SR 1/8 08
5107004	MR BIT 1/8 012	5102004	MR BIT SR 1/8 012
5207001	MR BIT 1/4 02	5202001	MR BIT SR 1/4 02
5207002	MR BIT 1/4 04	5202002	MR BIT SR 1/4 04
5207003	MR BIT 1/4 08	5202003	MR BIT SR 1/4 08
5207004	MR BIT 1/4 012	5202004	MR BIT SR 1/4 012
MICROREGULATOR WITH CONTROLLED RELIEF		WATER MICROREGULATOR	
5111001	MR BIT FC 1/8 02	5108001	MRA BIT 1/8 02
5111002	MR BIT FC 1/8 04	5108002	MRA BIT 1/8 04
5211001	MR BIT FC 1/4 02	5108003	MRA BIT 1/8 08
5211002	MR BIT FC 1/4 04	5108004	MRA BIT 1/8 012
		5208001	MRA BIT 1/4 02
		5208002	MRA BIT 1/4 04
		5208003	MRA BIT 1/4 08
		5208004	MRA BIT 1/4 012